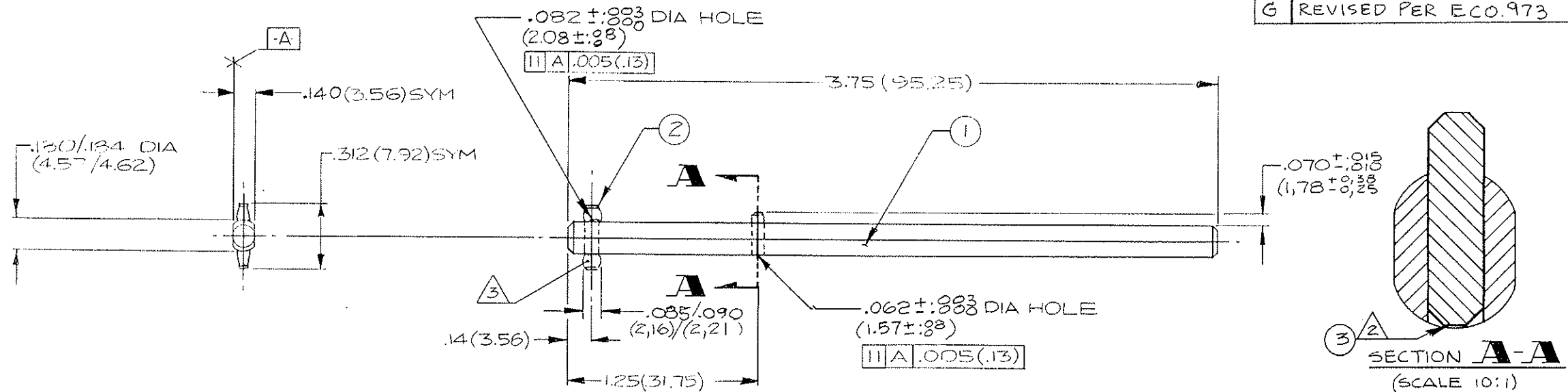


ZIF ROD SUB-ASSEMBLY	
PART NO.	MFG DWG
ZIR-07-E06B	252506-10

REVISIONS		DATE	APPROVAL
SYN	DESCRIPTION		
A	.312 DIM WAS .375 (1.032 WAS .079 (CUST. REQUEST)	5-17-82	WHL
B	MODIFIED FINISH SPECS.	6-16-82	HLS
C	REVISED PER E.O. #1208 (1209	10-13-82	KAL
D	REVISED PER E.O. #1243	1-6-83	WHL
E	REVISED PER E.O. #1331	6-17-83	WHL
F	REVISED PER E.O. #1421	9-20-83	WHL
G	REVISED PER E.O. 973	9-21-09	N.KEENA



# NOTES:

1. NO MARKING ON PART. PACKAGING IDENTIFIED WITH APPLICABLE PART NO.
2. PIN TO BE FLUSH WITH ROD ± .003
3. PIN CRIMPED TO ASSURE RETENTION IN ROD.
4. STANDARD FINISH AS SHOWN. ALTERNATE FINISH: UNPLATED. DELETE LETTER "B" & ADD "U" TO PART NO. (EX: ZIR-07-E06U, ZIRO-07-E06U).

ZIF ROD SUB-ASSEMBLY	ANTI-ROTATION PIN	3	1	.062 ± .001 (1.57 ± .03) DIA W/.003 (08) KNURL, STAINLESS STEEL	PASSIVATE PER MIL-F-14072 (E 300)
	ACTUATOR PIN	2	1	.082 ± .001 (2.08 ± .03) DIA W/.003 (08) KNURL, STAINLESS STEEL	
	ROD	1	1	ALUMINUM ALLOY	BLACK ANODIZE PER MIL-A-8625 TYPE II, CLASS 2
PART	COMPONENT	ITEM	REQ'D	DESCRIPTION	FINISH

## LIST OF MATERIAL

UNLESS OTHERWISE SPECIFIED		DRAFTSMAN	DATE
DIMENSIONS IN PARANTHESES ARE IN MILLIMETERS & APPLY AFTER PLATING.		E.F. LONG	1-11-82
DIMENSIONS IN INCHES		CHECKER	2/1/82
FRACTIONAL		ENGINEER	2/1/82
XX ± .25		INSPECTION	2/1/82
XXX ± .13		PRODUCTION	2/1/82
UNLESS OTHERWISE SPECIFIED --		APPROVED	2/1/82
DIMENSIONS APPLY AFTER PLATING			
TOLERANCES			
FRACTIONAL	± 1/64	XX ± .010	SURFACE
ANGLES	± 1/2°	XXX ± .008	

ZIF ROD SUB-ASSEMBLY (SPECIAL)	
SCALE 2:1	SEEDIE

IERC	
INTERNATIONAL ELECTRONIC RESEARCH CORPORATION	
A Corporate Division of	
DYNALAB CORPORATION OF AMERICA	
Burlingame, California 94010	
DRAWING NUMBER	REV.
252506	G
CODE 98978	INDEX "E"

PRODUCT DISCLOSED HEREON IS COVERED BY U.S. PATENT 3,275,905

OWNED BY INTERNATIONAL ELECTRONIC RESEARCH CORP.

THE INTERNATIONAL ELECTRONIC RESEARCH CORPORATION CLAIMS PATENT AND/OR PROPRIETARY RIGHTS IN THE MATERIAL DISCLOSED HEREON. THIS DRAWING IS ISSUED IN CONFIDENCE FOR ENGINEERING INFORMATION AND MAY NOT BE REPRODUCED OR USED TO MANUFACTURE ANYTHING SHOWN HEREON WITHOUT DIRECT WRITTEN PERMISSION FROM INTERNATIONAL ELECTRONIC RESEARCH CORPORATION TO THE USER.

# Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

CTS:

Z1R07E06B